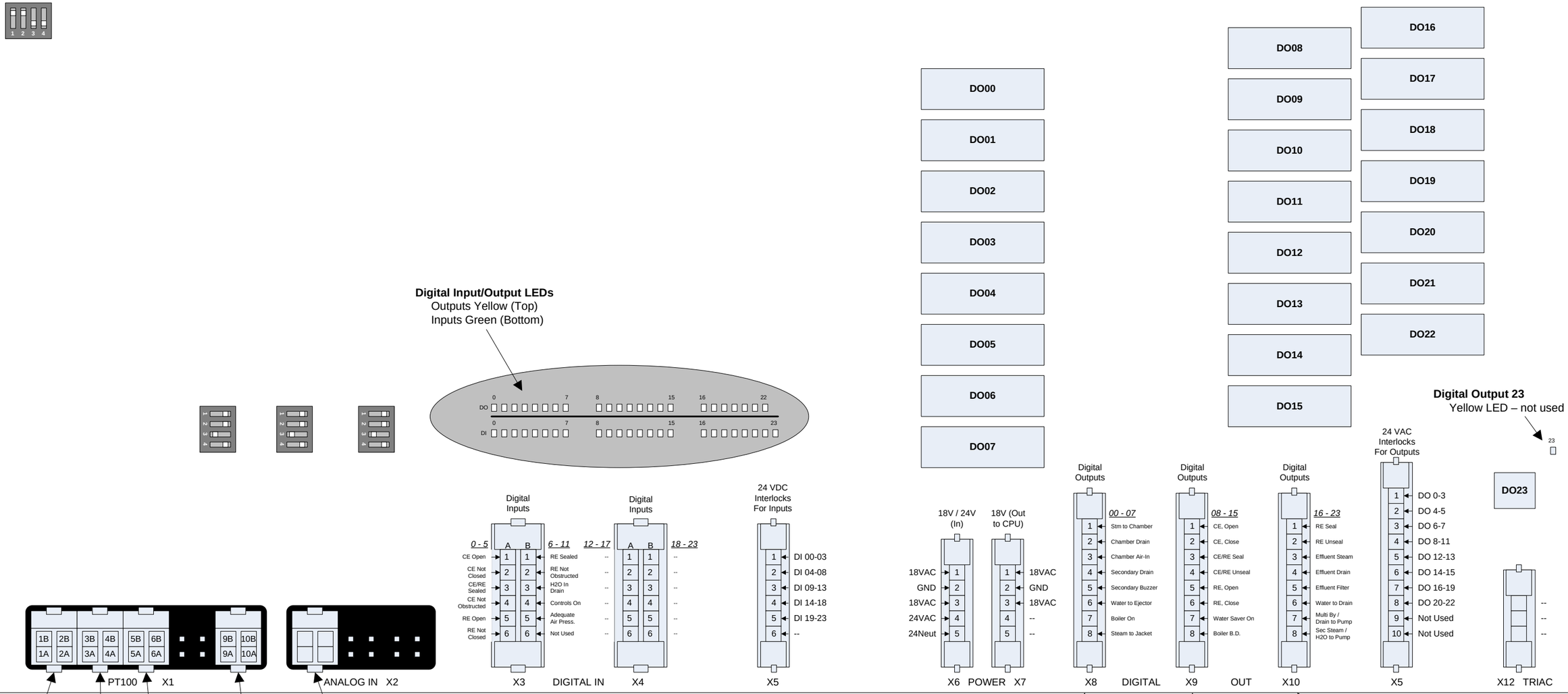

DIGITAL INPUTS		
DI00	CE Open	22S
DI01	CE Not Closed	3S
DI02	CE/RE Sealed	4S
DI03	CE Not Obstructed	1LE/1RE
DI04	RE Open	27S
DI05	RE Not Closed	7S
DI06	RE Sealed	8S
DI07	RE Not Obstructed	2LE/2RE
DI08	H2O In Drain	5S
DI09	Controls On	On/Off
DI10	Adequate Air Press.	DI10

DIGITAL OUTPUTS					
DO00	Stm to Chamber	DO08	CE, Open	DO16	RE Seal
DO01	Chamber Drain	DO09	CE, Close	DO17	RE Unseal
DO02	Chamber Air-In	DO10	CE/RE Seal	DO18	Effluent Steam
DO03	Secondary Drain	DO11	CE/RE Unseal	DO19	Effluent Drain
DO04	Secondary Buzzer	DO12	RE, Open	DO20	Effluent Filter
DO05	Water to Ejector	DO13	RE, Close	DO21	Water to Drain
DO06	Boiler On	DO14	Water Saver On	DO22	Multi By/Drain to Pump
DO07	Steam to Jacket	DO15	Boiler B.D.	DO23	Sec Steam/H2O to Pump